

Automatic tensioners mounting

Technical Bulletin

09-04-2009



Automatic tensioners should always be set up with the alignment of the pointer and the indicator marks!



Wrong setting



Wrong setting



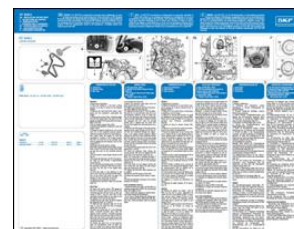
Right setting

IT IS MANDATORY TO FOLLOW THE SPECIFIC FITTING INSTRUCTIONS INCLUDED IN THE KIT:

- Follow all the recommended steps and fitting torques.
- Check again the indicator alignment after the recommended engine turns.
- Install the tensioner roller at ambient temperature (20°C). Do not proceed when the engine is hot.



SKF specific fitting instruction sticker



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The following kits require some specific mounting operations related to the application. All these kits contain specific instructions describing all the steps and advice to fit the components:

VKMA 01008	VKMA 01256	VKMA 02382	VKMA 04108	VKMA 06111	VKMC 01018	VKMC 04212	VKMS 05152-3
VKMA 01012	VKMA 01262	VKMA 02384	VKMA 04200	VKMA 06112	VKMC 01031	VKMC 05121	VKMS 05154-1
VKMA 01013	VKMA 01908	VKMA 02450	VKMA 04201	VKMA 06113	VKMC 01032	VKMC 05150	VKMS 05154-2
VKMA 01014	VKMA 01918	VKMA 02700	VKMA 04212	VKMA 06114	VKMC 01040	VKMC 05201	VKMS 05154-3
VKMA 01015	VKMA 01940	VKMA 03050	VKMA 04222	VKMA 06116	VKMC 01105	VKMC 06000	VKMS 05222
VKMA 01016	VKMA 01941	VKMA 03100	VKMA 04300	VKMA 06117	VKMC 01106-1	VKMC 06001	VKMS 06000
VKMA 01018	VKMA 01942	VKMA 03110	VKMA 04301	VKMA 06122	VKMC 01106-2	VKMC 06002	VKMS 06010-1
VKMA 01023	VKMA 01943	VKMA 03140	VKMA 04302	VKMA 06123	VKMC 01107	VKMC 06003	VKMS 06010-2
VKMA 01024	VKMA 01951	VKMA 03141	VKMA 05121	VKMA 06124	VKMC 01110	VKMC 06010	VKMS 06101
VKMA 01031	VKMA 01952	VKMA 03200	VKMA 05140	VKMA 06126	VKMC 01113-1	VKMC 06020	VKMS 06111-1
VKMA 01032	VKMA 02005	VKMA 03201	VKMA 05150	VKMA 06127	VKMC 01113-2	VKMC 06106	VKMS 06111-2
VKMA 01034	VKMA 02151	VKMA 03210	VKMA 05152	VKMA 06128	VKMC 01114	VKMC 06127	VKMS 06113
VKMA 01040	VKMA 02152	VKMA 03211	VKMA 05154	VKMA 06129	VKMC 01120	VKMC 06216	VKMS 06114-1
VKMA 01042	VKMA 02153	VKMA 03214	VKMA 05156	VKMA 06130	VKMC 01121-1	VKMC 06415	VKMS 06114-2
VKMA 01046	VKMA 02154	VKMA 03216	VKMA 05200	VKMA 06132	VKMC 01121-2	VKMS 02200-1	VKMS 06116
VKMA 01105	VKMA 02161	VKMA 03220	VKMA 05201	VKMA 06137	VKMC 01131	VKMS 02200-2	
VKMA 01106	VKMA 02172	VKMA 03231	VKMA 05202	VKMA 06200	VKMC 01142	VKMS 02215	
VKMA 01107	VKMA 02173	VKMA 03235	VKMA 05220	VKMA 06201	VKMC 01143	VKMS 02242-1	
VKMA 01110	VKMA 02174	VKMA 03240	VKMA 05222	VKMA 06203	VKMC 01151	VKMS 02242-2	
VKMA 01113	VKMA 02176	VKMA 03241	VKMA 05223	VKMA 06204	VKMC 01152	VKMS 03100-1	
VKMA 01114	VKMA 02177	VKMA 03244	VKMA 05224	VKMA 06205	VKMC 01251	VKMS 03100-2	
VKMA 01115	VKMA 02178	VKMA 03246	VKMA 05228	VKMA 06206	VKMC 02177	VKMS 03110-1	
VKMA 01116	VKMA 02179	VKMA 03247	VKMA 05402	VKMA 06207	VKMC 02179	VKMS 03110-2	
VKMA 01120	VKMA 02181	VKMA 03248	VKMA 05500	VKMA 06210	VKMC 02181	VKMS 03200-1	
VKMA 01121	VKMA 02183	VKMA 03250	VKMA 06000	VKMA 06211	VKMC 02183	VKMS 03200-2	
VKMA 01130	VKMA 02184	VKMA 03251	VKMA 06001	VKMA 06212	VKMC 02200	VKMS 03201-1	
VKMA 01131	VKMA 02185	VKMA 03252	VKMA 06002	VKMA 06220	VKMC 02201	VKMS 03201-2	
VKMA 01140	VKMA 02190	VKMA 03255	VKMA 06010	VKMA 06300	VKMC 03100	VKMS 03240	
VKMA 01141	VKMA 02191	VKMA 03258	VKMA 06020	VKMA 06301	VKMC 03110-1	VKMS 03241	
VKMA 01142	VKMA 02200	VKMA 03259	VKMA 06101	VKMA 06500	VKMC 03240	VKMS 03246	
VKMA 01143	VKMA 02215	VKMA 03260	VKMA 06103	VKMA 06501	VKMC 03241	VKMS 03251	
VKMA 01151	VKMA 02222	VKMA 03902	VKMA 06104	VKMA 06502	VKMC 03244	VKMS 04103	
VKMA 01152	VKMA 02227	VKMA 04000	VKMA 06106	VKMA 07100	VKMC 03246	VKMS 04106	
VKMA 01250	VKMA 02242	VKMA 04001	VKMA 06107	VKMA 07301	VKMC 03247	VKMS 05121	
VKMA 01251	VKMA 02277	VKMA 04103	VKMA 06108	VKMA 08110	VKMC 03248	VKMS 05150	
VKMA 01253	VKMA 02283	VKMA 04106	VKMA 06109	VKMA 08120	VKMC 03251	VKMS 05152-1	
VKMA 01255	VKMA 02381	VKMA 04107	VKMA 06110	VKMC 01008	VKMC 04103	VKMS 05152-2	

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